

DART AEROSPACE LTD

## ENGINEERING CHANGE NOTICE

Date: 99.04.27		ECN #: 185
Project No.: P901 (D205-634 / D204-635)	Created By: #	Checked By: KE
Project Name: 204/205 SKIDTUBES	Approved By: #	Approved By: # (management if req'd) A

Description of Change:

RELEASE: D2876 REV. A  
 D2877 REV. A  
 DS1 9149 REV. A

ENGINEERING IS ADDING THESE SPACERS TO THE 204/205 SKIDTUBE KITS TO REDUCE HOOP STRESS IN THE SADDLE DESIGN AND TO MAKE SEALING THE SADDLES EASIER FOR CUSTOMERS.

Notification/Acceptance	Affected ✓	Authorization
QA	✓	
Production	✓	
Planning	✓	
Marketing	✓	

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File	✓		DS	99.04.29	99.04.29 DS
Update Pink File	✓		DS	99.04.29	99.04.29 DS
Update D-Part Master Binder	✓		DS	99.04.28	99.04.28 DS
Update Grey Project Binder	✓		DS		
Update DEO Binder	✓		DS	99.04.28	99.04.28 DS
Update Master Document List	✓		DS	ASAP	N/A 99.12.16 DS
Update Drawing Approval Record	✓		DS	ASAP	99.12.21 DS
Notify TCA of Change	✓		DS	ASAP	99.12.21 DS
Notify FAA of Change		✓			
MOVE ELECTRONIC FILES	✓		DS	99.04.27	99.04.27 DS
Notes: CREATE CHANGE RECORDS	✓		DS	99.04.28	99.04.28 DS

- ADD (2) D2876 + (2) D2877 + DS1 9149 TO ALL 204/205 SKIDTUBE KITS IN STOCK
- AMEND IPP FOR (D204-635-011) TO INCLUDE (2) D2876 + (2) D2877 + DS1 9149 TO ENSURE THAT THEY GO WITH ALL FUTURE KITS
- CREATE IPP'S FOR D2876 AND D2877
- MAY NEED TO ORDER 0.100" THICK ALUMINUM SHEET (5052-H32/H34)
- PROTOTYPING / TOOLING BEING CONDUCTED AS PART OF CUSTOM W/O # P901-1010
- NOTE: D204-635-011 / D205-634-011 BOTH Go FROM CHANGE 001 TO CHANGE 002